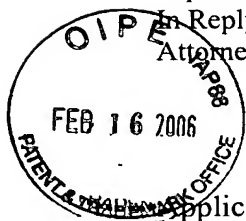


Application No. 10/649,164  
Paper Dated: February 13, 2006  
In Reply to USPTO Correspondence of October 11, 2005  
Attorney Docket No. 4316-031612



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Application No. : 10/649,164  
Applicants : David James Beale et al.  
Filed : August 27, 2003  
Title : ALUMINUM INGOT CASTING MACHINE  
Group Art Unit : 1725 Confirmation No. : 4762  
Examiner : Len Tran Customer No. : 28289

MAIL STOP AMENDMENT  
Commissioner for Patents  
P. O. Box 1450  
Alexandria, VA 22313-1450

AMENDMENT

Sir:

In response to the Office Action of October 11, 2005, Applicants submit the following amendments and remarks together with a one-month Petition for Extension of Time and the required fee. Since February 11, 2006 was a Saturday, this response is timely filed on February 13, 2006.

**Amendments to the Claims** are reflected in the listing of claims which begins on page 2 of this paper.

**Remarks** begin on page 11 of this paper.

02/16/2006 HNGUYEN1 00000043 10649164

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